

DO NOT SCALE

- 1/ TYPE XB4,FL4,FB4
- 2/ CERTIFICATION No 93C1269
- 3/ WEIGHTS ALUMINIUM ST. STEEL
±0.2 kg

	XB4	6.6	15.0
	FL4	7.9	16.3
	FB4	6.4	14.8
ALL WEIGHTS ARE IN kg			

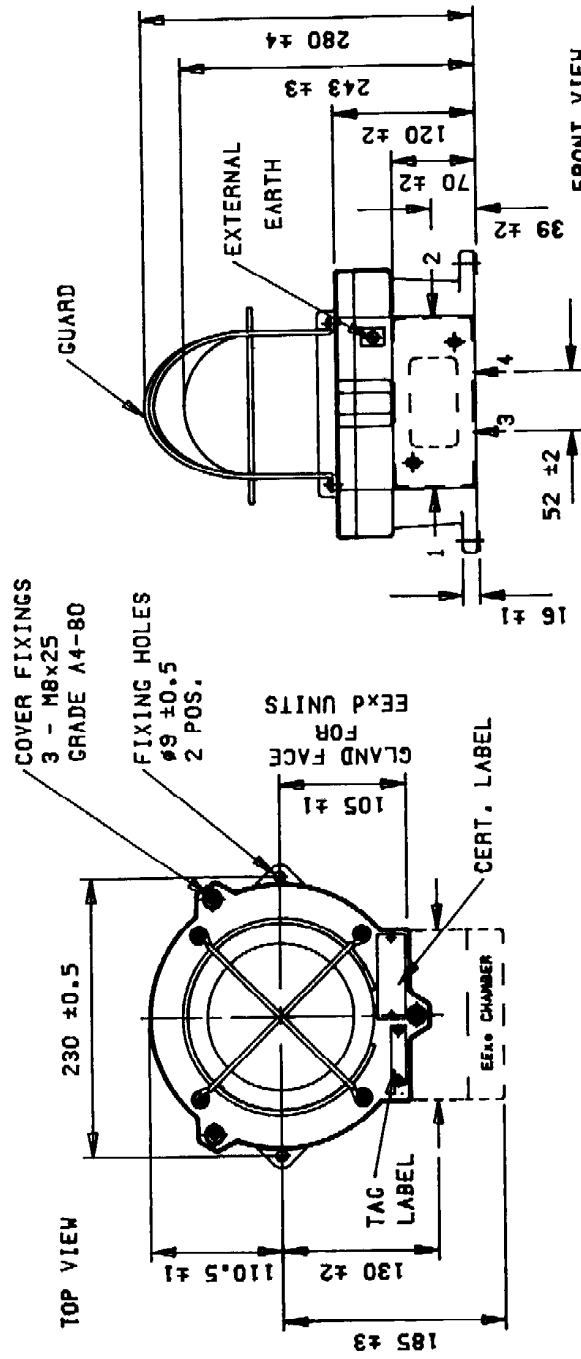
- ADD 1kg TO THE ABOVE WEIGHTS FOR EE_{xx} UNITS.
- 4/ TAG/FUNCTION LABEL LETTER SIZE 5mm MAX.
- 5/ CERT. LABEL LETTER SIZE 3mm MAX.

- 6/ LABEL MATERIAL :- ST. STEEL
- 7/ TERMINALS :-

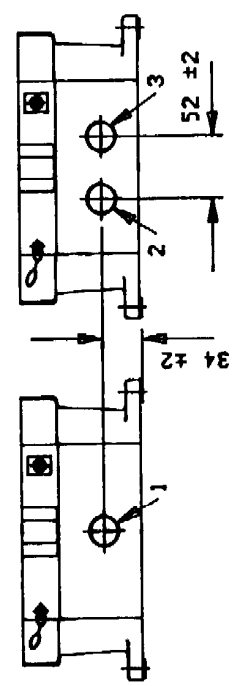
EE_{xx} UNIT 8 x 10 mm SQ
EE_{xx} UNIT 6 x 6 mm SQ or
10 x 2.5 mm SQ
8/ CABLE ENTRIES :- EE_{xx} 2 x M25 or
3 x M20 MAX.
EE_{xx} 4 x M25 or
4 x M20 MAX.

EE_{xx} ENTRIES TO BE SEALED WITH SUITABLE WASHERS & EE_{xx} ENTRIES TO BE SEALED WITH A SUITABLE SEALANT.

MEDC Colliery Road, Pinxton.
Nottingham NG16 6JF, U.K.
Tel. Ripley (0773) 812249
Fax: (0773) 580282



PART FRONT VIEW
EE_{xx} ONLY



1 x M20 or M25

2 x M20 or M25

3 x M20 ONLY

DRN	12.7.9	TITLE	XB4, FL4, FB4
CH'D	BT	AP'D	SM
SCALE	N.T.S.	METRIC DIMENSIONS	ONLY (U.O.S.)

THIS DRAWING IS CONFIDENTIAL AND IS THE PROPERTY OF MEDC AND MUST NOT BE REPRODUCED EITHER WHOLLY OR PARTLY IN RESPECT OF PATENTS, DESIGNS, AND COPYRIGHT ARE RESERVED	MACHINE SYMBOLS THUS µm	WELDING TERMS & SYMBOLS TO BS 499 PART 2
REMOVE ALL BURRS AND SHARP EDGES	GEN. (MC OR CRS)	CARBON STEEL TO BE WELDED IN ACCORDANCE WITH BS 5135
TOLERANCES	GEN. (MC OR CRS)	STAINLESS STEEL TO BE WELDED IN ACCORDANCE WITH BS 3019 PT 2 - 1960
WELDS TO BE FREE FROM SLAG & SPLATTER	WELDS TO BE FREE FROM SLAG & SPLATTER	

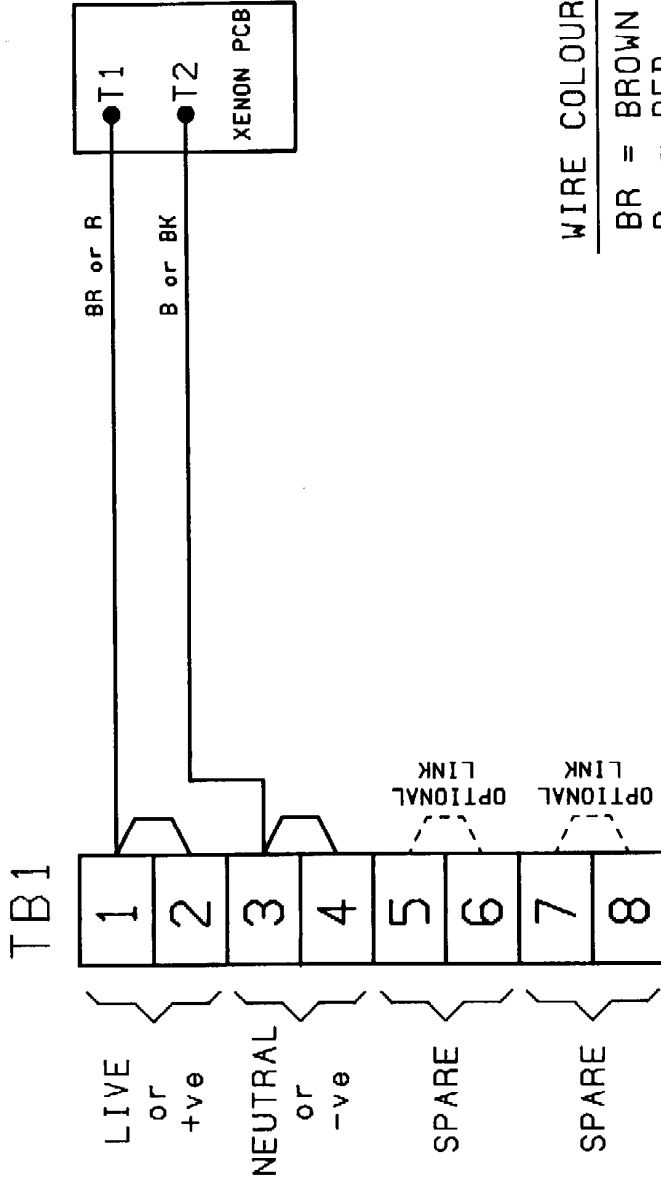
ISSUES

SIZE A4
DRG NO 5/064/01/01
ISSUE A

GENERAL ARRANGEMENT

188-165

DO NOT SCALE



WIRE COLOUR

BR = BROWN
R = RED
B = BLUE
BK = BLACK

☒ = CABLE MARKER

CURRENT
PRODUCTION COPY

DRG ISSUED TO	TICK
BOOKS	
PROD 2-OFF	
GEN ASSY 2-OFF	
INSPECTION	
WIRING DIAG'S	✓
LABEL INSP'N	
PCBOARDS	
TECH MANUAL	
REDUCED	
STOCK No	

ISSUES



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Nottingham NG16 6JF, U.K.
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DRN	1/16/92	TITLE	XB4 EEXD
CH'D	SW	WIRING DIAGRAM	
AP'D	SW		
SCALE	N.T.S		
METRIC DIMENSIONS	ONLY (U.O.S.)		

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MACHINE SYMBOLS THUS	Δ	μm
REMOVE ALL BURRS AND SHARP EDGES		
TOLERANCES		
GEN	UNC OR CS	
±0.5	±0.3	

WELDING TERMS & SYMBOLS
TO BS 499 PART 2
CARBON STEEL TO BE WELDED
IN ACCORDANCE WITH BS 5135
STAINLESS STEEL TO BE WELDED
IN ACCORDANCE WITH BS 3019
PT 2 - 1960
WELDS TO BE FREE FROM
SLAG & SPLATTER

ISSUE

188-165

DRG NO

A4

SIZE

METRIC DIMENSIONS

ONLY (U.O.S.)

RESERVED

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RESERVED

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RESERVED