



GHG 64 System Solutions

with flameproof enclosures





Solutions from one source

Our name stands for safety - worldwide!

We, Cooper Crouse-Hinds, do not only provide the know-how of a company with a long tradition, but also the support of a global service provider.

Thanks to our global presence, we are able to help you quickly and reliably anywhere in the world. With commercial service and technical expertise, with prompt deliveries and, last but not least, with our local infrastructure: we are always there where our customers need us.

We engineer, configure and produce explosionprotected electrical equipment for your safety.

It goes without saying that all our functional areas are certified according to the latest quality standard DIN EN ISO 9001:2008 and, in addition, to DIN EN 13980 / IECEX OD005 for explosion protection.

We engineer and manufacture explosion-protected solutions for your production processes tailored to your particular requirements. We put your specifications into effect systematically and in accordance with the latest directives and technical standards.

In addition to the European directives 94/9/EC on explosion protection, international approvals, such as IECEx, Nepsi (China), UL or cUL (America), CSA (Canada), and Cepel (Brazil), and approvals of Eastern European testing authorities, such as Gost, PCC, and many others are available for our products.

The global player Cooper Crouse-Hinds not only supplies series products, but also specially engineered solutions with all the required test certificates.

With the traditional CEAG brand we offer you high quality products that, day after day, are in use throughout the world and demonstrate their reliability and safety, and have been doing so for more than 100 years!

Being part of the Cooper Industries network, we are also able to supply components not included in our own product range from other Cooper organizations that operate all over the world, fast, competently and in a timely fashion.

Why not make use of the many advantages of the system solutions of a global partner!







Compatible enclosure series for different applications

Safety can also be flexible

In our comprehensive product range you can find enclosure solutions in metal for a wide variety of applications. CEAG distributions with approvals for use in Zones 1, 21, 2 and 22 can be used for the implementation of applications in individual enclosures as well as in comprehensive complete distributions. According to customer requirements, the flameproof enclosures can be designed for either direct cable entry or conduit connection or with a built-on Ex-e connection box with the so-called "indirect" cable entry option. When engineering complex distributions, the supply of individual flameproof enclosures via a bus bar system is possible. Depending on the respective product family or application, versions are available for the explosion groups IIB, IIB +H2 and IIC. A complete range of CEAG Ex-d distributions is available for the gas explosion groups IIB, IIB +H2 and IIC. The products can, of course, also be used for gas group IIA.

Provided that the power dissipation and the space requirements are taken into account, all standard industrial switchgear that gives off arcs or sparks during operation can be built into these flameproof enclosures. In case of distributions for explosion group IIC (enclosure series GHG 66), wiring between flameproof enclosures is carried out in the factory, whereby it is standard to use enclosures in the type of protection "Increased Safety" (Ex-e enclosures). The use of Ex-e enclosures is also standard for connection by the customer.

In case of distributions for explosion groups IIB and IIB+ H2 (enclosure series GHG 64), enclosures are wired in the factory directly using flameproof cable entries between the Ex-d enclosures or indirectly using Ex-e enclosures. Connection by the customer is either carried out directly using Ex-d cable entries or indirectly using Ex-e enclosures.

Our EJB enclosure series for explosion group IIB are connected to each other using direct cable entries. The use of Ex-d cable entries or Ex-d conduits is standard for connection by the customer.

Thanks to the optimal geometry of the enclosures and the well-thought-out modular system, with the GHG 64 enclosure series you can fulfil both simple and complex tasks in an optimal way and create space-saving and safe solutions to suit your indivi-

The modular enclosure concept

Modular design for almost any application

The optimised solution

Regardless of whether for offshore applications or for use in harsh environments found in chemical plants and refineries: thanks to the optimised selection of materials, combined with a high quality powder coating (> 100 μ m) and the use of stainless fixing materials, the new flameproof light alloy enclosures of the series GHG 64 with flat flamepaths can be used in all areas. The modular design, the wider temperature range (-55 °C to +55 °C) and the compact design are further highlights of this product range.

The computer-optimised enclosure design with a significant weight reduction ensures a pressure resistance up to -55 °C. The 11 different enclosure sizes are compatible and can, therefore, be combined to suit requirements. They are interconnected using flameproof bushings and, as a result, individual, large and complex customised solutions up to 1150 A can be assembled using enclosures in different sizes, e.g. a wide variety of control systems, as well as control devices, motors starters and trace heating distributions up to 1150 A. A fast and economical distribution of high currents is also possible using a busbar system.

The special cost advantage: as they are built into Ex-d enclosures, not only low-priced, standard industrial builtin components, but also complex units (e.g. converters) can also be used in hazardous areas. The high dissipation loss of the enclosures ensures a high degree of flexibility when selecting components. The result: solutions that suit your applications exactly!

Extract from our modular construction system:

	Enclosure in 11 different sizes
-	Wide variety of Ex-d actuators for pushbuttons, circuit breakers, main switches, etc.
-	Stainless steel or powder-coated sheet metal Ex-e enclosures
-	Two busbar systems (Ex-d up to 1150 A and, standard version, Ex-e up to 630 A)
-	Free choice of suitable cable entries (Ex-d and Ex-e), e.g from CEAG and Capri
	Hinged cover with up to 110° opening angle
	Frameworks for wall and floor mounting
	Windows







Industrial components in optimised Ex-d enclosures

Explosion protection made to measure!

Optimised enclosure sizes enable us to meet the needs of the customer exactly are possible. A wide variety of industrial components, e.g. contactors, MCBs, RCDs, PLCs, WLAN, time elements, electronic components or terminals, can be operated in hazardous areas in a space-saving and safe manner using the 11 enclosure sizes that are now available.

The better the size of the enclosure suits the builtin components, the more convenient the mounting on site.

Optimum utilization of heat dissipation!

Optimum utilization is made possible by a complex assessment of the permissible heat dissipation in worst case situations, in combination with a simultaneous observance of the maximum surface temperature that must not exceed the permissible limiting temperature at any time. As a result, the permissible values are considerably higher than those normally given in the standard documentation.

Thus, a higher dissipation is possible in an enclosure of the same size, while the surface temperature stays within the permissible limits! This saves space and allows more flexibility during planning.

The following sizes are available:

Size 11:	650 x 650 x 442 mm
Size 10:	430 x 650 x 437 mm
Size 9:	430 x 650 x 284 mm
Size 8:	430 x 430 x 284 mm
Size 7:	320 x 430 x 284 mm
Size 6:	320 x 430 x 191 mm
Size 5:	320 x 320 x 284 mm
Size 4:	320 x 320 x 191 mm
Size 3:	210 x 320 x 284 mm
Size 2:	210 x 320 x 191 mm
Size 1:	210 x 210 x 191 mm

GHG 64 enclosure series

With an eye to detail: Innovative and well-thought-out

In addition to the innovative overall concept, it is the many innovative details of the GHG 64 enclosure series are that convince our customers.

Intelligent hinge technique

Optionally, the stainless steel hinges with their new technique make it possible to open enclosures even if they are mounted directly adjacent to each other. Once the captive screws have been undone, the cover can be swung open easily thanks to the spring-mounted pull/turn hinges. This saves space, simplifies maintenance work and speeds up repairs and the replacement of built-in components – a cost factor that should not be underestimated! The flat flamepath is protected against damage.

Cost-saving windows

The optional window embedded in the enclosure cover is a further useful detail. It makes it possible to monitor the display and switch states of the built-in components without additional, explosionprotected indicators that automatically increase costs.

Sealing system for low-maintenance flat flame paths With their optimised, low-maintenance, flat flamepaths, the standard GHG 64 enclosures feature the high degree of protection IP 65. This can be increased to IP 66 with the optional lip seal made of highly heat and weather-resistant silicone.

And that is not all! Thanks to this sealing system, the Ex-d flamepath has optimal, longterm protection against corrosion caused by the ingress of aggressive materials into the flamepath. This reduces maintenance costs and enhances safety! Enclosures protected in this way can also be used where extreme conditions may occur due to moisture, salt water, chemicals and dust, e.g. in harsh industrial environments, and offshore. Thanks to the optimised sealing, the enclosures are also ideally suited for use in areas where large amounts of dust occur, e.g. in flour and saw mills.



Temperature range -55 °C to +55 °C Gas: Ex-d IIB (Ex-d IIB + H2 optional) Dust: tD

Rated voltage, standard, up to 690 V Rated current up to 1150 A Degree of protection IP 65 (IP 66 optional)





Technical data, ordering details and dimension drawings for empty enclosures GHG 64



Technical data empty enclosures GHG 64

Ex-d light alloy enclosure GHG 64	
Marking to 94/9/EC	🐼 II 2 G Ex de IIB / IIB + H ₂ / 🐼 Ex tD A21 IP66
EC-Type Examination Certificate empty enclosure	PTB 08 ATEX 1042U
Permissible ambient temperature	-20 °C up to +40 °C
	–55 °C up to +55 °C (option)
Degree of protection acc. to EN 60529	IP65 (IP66 as option)
Weight	see ordering details
Enclosure material	die-cast aluminium alloy
Enclosure colour (optionally with salt-water resistant paint finish)	RAL 7032/7022

Ordering details¹)/dimensions drawing empty enclosures II B und IIB + H₂

Туре	Dissipa	ation	Weight	Dimensions	Order-No.1)	Order	Dimensions drawing
	(T _{amb.} =	40 °C)			IIB and	number	
	Т6	T5	kg	L x B X T	IIB+H ₂	code ¹)	
Empty Ex-	d light all	oy enclos	ure, powder-	coated			
Size 1	94 W	134 W	10.5 kg	210 x 210 x 191 mm	GHG 640 1901 R00XX		
Size 2	112 W	158 W	14.0 kg	320 x 210 x 191 mm	GHG 640 1902 R00XX	хх	
Size 3	140 W	195 W	17.0 kg	320 x 210 x 284 mm	GHG 640 1903 R00XX	01 → IIB	I I I B ► I I I ► I
Size 4	152 W	214 W	18.0 kg	320 x 320 x 191 mm	GHG 640 1904 R00XX	$02 \rightarrow IIB+H_2$	
Size 5	197 W	280 W	21.0 kg	320 x 320 x 284 mm	GHG 640 1905 R00XX	13 → IIB + hinge	
Size 6	240 W	335 W	22.0 kg	430 x 320 x 191 mm	GHG 640 1906 R00XX	14 → IIB+H ₂ + hinge	
Size 7	270 W	390 W	27.0 kg	430 x 320 x 284 mm	GHG 640 1907 R00XX	25 → IIB IP66	
Size 8	270 W	390 W	35.0 kg	430 x 430 x 284 mm	GHG 640 1908 R00XX	26 → IIB+H ₂ IP66	│ [┢] └ <u>┤</u> │ _{──} │ ╙
Size 9	390 W	430 W	53.0 kg	650 x 430 x 284 mm	GHG 640 1909 R00XX	37 → IIB IP66 + hinge	
Size 10	470 W	640 W	73.0 kg	650 x 430 x 437 mm	GHG 640 1910 R00XX	38 → IIB+H ₂ IP66 + hinge	
Size 11	470 W	640 W	105.0 kg	650 x 650 x 442 mm	GHG 640 1911 R00XX		

¹) The mentioned order numbers are only for guidance and will change in case of an order, due to the fact that they describe the equipment as delivered.

Accessories

 Type
 Order-No.

 Mounting plate
 on request

Connection and busbar boxes

Ex-e connection and busbar boxes for GHG 64

The time-proven Ex-e connection and busbar boxes are a meaningful addition to the GHG 64 range of enclosures. With these, the easy and safe realization of complex connections and current strengths of up to 630 A is standard.

Depending on customer requirements, these connection / busbar boxes, that have been adapted in an optimal way to the modular system of the flameproof enclosures, are available in stainless steel and powder-coated sheet steel and in 11 different sizes and can, therefore, be used in variable ways for a wide variety of enclosure combinations.

The various circuits of the distribution can be connected quickly and economically using a busbar system. Currents up to 1150 A are possible.

According to your requirements, individually encapsulated devices, such as control and indicator units, e.g. as pushbuttons, control switches or Ex-e measuring instruments and Ex-i digital indicating instruments can also be built into the Ex-e connection and busbar boxes.

- Ex-e enclosures that have been adapted to the modular system
- Busbar boxes in both Ex-e and Ex-d design
- Through coupling of several enclosures using busbar rails
- Rugged Ex-e enclosure made of powdercoated sheet steel or stainless steel
- Ex-d enclosure made of die-cast aluminium alloy
- Easily accessible connection terminals or busbar rails
 - Easy mounting of control and indicator units in cover





Ex-e connection and busbar boxes for GHG 64



Technical data terminal/busbar boxes

Ex-e terminal box for GHG 64			
Marking to 94/9/EC	🐼 II 2 G Ex de ia/ib [ia/ib] IIC T4 - T6 / 🐼 II 2 D Ex tD A21 IP66 T80 °C, T95 °C, T100 °C		
EC-Type Examination Certificate	PTB 00 ATEX 1073		
Permissible ambient temperature	–55 °C up to +40 °C		
Rated voltage/current	690 V/630 A		
Connection terminals	up to 240 mm ²		
Degree of protection acc. to EN 60529	IP54 (IP66 on request)		
Enclosure material	Sheet steel, powder-coated (RAL 7032) or	stainless steel	
Ex-e busbar box für GHG 64			
Marking to 94/9/EC	🕼 II 2 G Ex de ia/ib [ia/ib] IIC T4 - T6 / 🔄) II 2 D Ex tD A21 IP66 T80 °C, T95	°C, T100 °C
EC-Type Examination Certificate	PTB 00 ATEX 1073		
Permissible ambient temperature	–55 °C up to +40 °C		
Rated voltage/current	690 V/250 A	690 V/400 A	690 V/630 A
Rated short-circuit current	35 kA	53 kA	59.2 kA
Thermal rated short-time current	9,4 kA (1s)	10.7 kA (1s)	13.2 kA (1s)
Connection terminals	up to 240 mm ²		
Degree of protection acc. to EN 60529	IP54 (IP66 on request)		
Enclosure material	Sheet steel, powder-coated (RAL 7032) or	stainless steel	

Dimensions Ex-e connection and busbar boxes

Type	Size	Length of	Weight	Dimensions in mm	Dimensions drawing
		terminal rail		LxBxT	, and the second s
Sheet steel connection box					
AK 1-1	1	1 x 190 mm	3.0 kg	126 x215 x 128	
AK 1-2	1	1 x 190 mm	4.3 kg	233 x 215 x 126	
AK 2-1	2	1 x 300 mm	4.5 kg	150 x 325 x 128	
AK 2-2	2	2 x 200 mm	7.0 kg	307 x 325 x 126	
AK 4-1	4	3 x 300 mm	9.5 kg	307 x 325 x 252	
AK 5-1	5	3 x 410 mm	11.5 kg	307 x 435 x 252	
AK 6-1	6	3 x 630 mm	23.5 kg	407 x 655 x 252	
AK 7-1	7	1) 300 mm	15.8 kg	600 x 325 x 254	
AK 8-1	8	1) 410 mm	18.7 kg	600 x 435 x 254	
AK 9-1	9	1) 630 mm	31.8 kg	600 x 655 x 254	▝▁_▙਼ਗ਼
AK 10-1	10	1) 190 mm	5.1 kg	452 x 215 x 128	
Stahlblech-Sammelschi	enenkasten				
SSK 1	1	1 x 295 mm	11.0 kg	450 x 325 x 252	
SSK 2	2	2 x 405 mm	15.0 kg	450 x 435 x 252	(Order-No. on request)
SSK 3	3	2 x 625 mm	23.0 kg	450 x 655 x 252	(oraci no. on request)
SSK 4	4	2 x 845 mm	31.0 kg	450 x 875 x 252	

¹) Number of rails dependent on terminal type

GHG 64 components for cover mounting

Variable mounting of windows, control devices and signal lamps

In addition to the use of familiar bus bar and connection boxes for built-in components, e.g. windows, switches, indicating devices, actuators and switch blocks, a direct use of flameproof enclosures for Ex-d cover-mounting devices is also possible. The result is a multitude of possible combinations for the configuration of complex controls.

In accordance with your specifications, threaded Ex-d holes for accommodating the desired screwin components are drilled into enclosure covers in our works.

Thanks to the modular design of the pushbuttons, switch contact blocks can be exchanged at a later point in time. By simply undoing a bayonet connection inside the enclosure, individual contacts such as NC or NO can easily be replaced by multiple contact blocks without affecting the explosion protection. Here the extension of individual contacts to multiple contacts with up to four NC or NO contacts is possible.

Longlife LED lamps ensure safe operation on a lasting basis. Windows allow the monitoring of the built-in components.Ex-d actuating elements for various circuit breakers, such as mushroom-head pushbuttons, key-operated switches or photocell inserts, complete the product range.

	Variable mounting of windows, actuators and signal lamps
	Rotary switches for main switch
	Pushbuttons with up to four contacts
	Pushbuttons with Emergency Stop function
	Key-operated switches/pushbuttons
	Signal lamp in various colours
	Padlocking facilities
	Nameplates
-	Actuating elements for circuit breakers (MCBs)





Ex-d components for cover mounting



Technical data components for cover mounting

Built-in Ex d control units/ indicator elements / actuators for GHG 64					
Marking to 94/9/EC	😥 II 2 G Ex d II				
EC-Type Examination Certificate	PTB 06 ATEX 1009U				
Permissible ambient temperature	–20 °C up to +40 °C				
	–55 °C up to +55 °C (option)				
Rated voltage switch base	up to 690 V				
Rated voltage indicator lamp	230 V				
Rated current switch base	up to 63 A				
Degree of protection to EN 60529	IP65 (IP66 on request)				
Fixing thread Ex-d	M22 x 1,5				

Orering details

Туре	Version	Order-No.
Switch base	1 NO	GHG 640 9617 P0001
	1 NC	GHG 640 9617 P0002
	1NO + 1NC	GHG 640 9617 P0003
Stalle.	2 NO	GHG 640 9617 P0004
	2 NC	GHG 640 9617 P0005
	2 NO + 1 NC	GHG 640 9617 P0006
	1 NO + 2 NC	GHG 640 9617 P0007
	2 NO + 2 NC	GHG 640 9617 P0008
	3 NO + 1 NC	GHG 640 9617 P0009
	1 NO + 3 NC	GHG 640 9617 P0010
	4 NO	GHG 640 9617 P0011
	4 NC	GHG 640 9617 P0012

Туре	Version	Order-No.
Pushbutton	yellow	GHG 660 9607 P0001
	blue	GHG 640 9607 P0002
A Contraction	red	GHG 640 9607 P0003
	green	GHG 640 9607 P0004
	white	GHG 640 9607 P0005
	black	GHG 640 9607 P0006
Key-operated Pu	ushbutton	
	with 2 keys	GHG 640 9608 P0001
-		

Туре	Version	Order-No.	Туре	Version	Order-No.
Signal lamp			Mushroom-head	/EMERG.STOP pushbutton	
	green	GHG 640 9614 P0001		D 36 mm with lock	GHG 640 9603 P0001
JAR.	red	GHG 640 9614 P0002		D 50 mm with lock	GHG 640 9603 P0002
	yellow	GHG 640 9614 P0003		with twist-release	GHG 640 9604 P0001
	blue	GHG 640 9614 P0004		EMERG.STOP pushbutton	GHG 640 9606 P0001
	clear	GHG 640 9614 P0005	•		

Ex-d(e) control units, control switches, terminal boxes and distributions can be built in accordance with EC-Type Examination Certificate PTB 08 ATEX 1043X.

GHG 64 components for cover mounting

Ex-d components for mounting in covers Technical data



Ordering details

Туре	Version	Order-No.	Туре	Version	Order-No.
Main switch	Rotary switch for cover		Window	square, 60 x 60 mm	on request
up to 1000 A				rectangular, 140 x 60 mm	on request
	Switch 20 A/ 32-63 A	GHG 640 9612 P0001		rectangular, 140 x 180 mm	on request
	Switch 20 A/ 63-100 A	NOR 000 001 170 030	0 0		
	Switch 20 A/ 100-250 A	NOR 000 001 170 031			
	Switch 20 A/ 250-1000 A	NOR 000 001 170 032	a 1811 a		

Туре	Version	Order-No.	Туре	Version	Order-No.
Rotary switch	for MCBs	GHG 6409602 P0001			
actuator			Window	round, Ø 80 mm	on request
Ô					

Туре	Version	Order-No.	Туре	Version	Order-No.
Photocell	250 VAC / 10 A	GHG 640 9601 P0001	Padlocking	Pushbutton depressed	GHG 640 9614 P0001
150			facility	Pushbutton not depressed	GHG 640 9614 P0002
			E Co	MCB actuator	GHG 640 9614 P0003

Ex-d(e) control units, control switches, terminal boxes and distributions can be built in accordance with EC-Type Examination Certificate PTB 08 ATEX 1043X.

Solutions of your own choice





You can choose: Complete solutions or individual components

With us you have the choice

With us you always have the possibility of choosing between fully configurated standard and customised equipment with direct cable entries, flameproof connection compartments or Ex-e connection compartments according to your requirements.

Customised solutions

We can supply you with an individual solution customised according to your wishes. We deliver individual units, combinations on wall or floormounting frameworks or freestanding for operation from both sides that are ready for connection to any place in the world.

Based on your specific requirements, we put together all the necessary components, assemble them with your specific built-in components, test all the functions and deliver them within the agreed time to the specified location. It goes without saying that the Cooper Crouse-Hinds CE Declaration of Conformity also observes and takes the built-in industrial components into consideration and, what is more, our customised solutions are also covered by other available national approvals, thus allowing you to concentrate fully on your core business.

Our standard solution

As with the GHG 66 enclosure series, we also supply the GHG 64 enclosure series with fully assembled products, e.g. manual motor starters for direct, reversing and star-delta switching, as well as safety switches for up to 800 A, four-pole, and standard distributions with circuit breakers. These units have their own order numbers, have been fully tested and can be supplied at short notice.

Variable GHG 64 enclosure concept

Variable enclosure concept for optimised customer solutions

You have your specific requirements for which we provide the appropriate solution:

- Ex low-voltage distributions
- Ex motor controls
- Ex lighting circuit distribution systems
- Ex heating circuit distribution systems
- Ex instrumentation applications
- Ex wireless LAN

Depending on the task in hand and taking the specified size and technology or specific ambient conditions into consideration, e.g. aggressive media, harsh industrial conditions or offshore applications, we engineer the optimum GHG 64 Ex-d distribution system for you as a solution for the most cost-effective, local control/power distribution in a hazardous area.

With this modular system, all enclosure sizes are fully compatible, thus making it possible to flange several smaller enclosures onto the large enclosures, whereby they are flush with all the adjacent areas. Thus, any distribution required can be realized using flameproof connections or connection and busbar boxes.

We can, of course, also integrate customer-specific functional units, such as frequency converters or electronic sub-assemblies, into our Ex-d solution as built-in apparatus.

According to your inquiry, we submit an optimum solution proposal for your required application.







Technical data and ordering details for motor starters GHG 64



Technical data

Ex-d manual motor starter	
Marking to 94/9/EC	🐼 II 2 G Ex de IIB / IIB + H₂ T5, T6
	😥 II 2 D Ex tD A21 IP66
EC-Type Examination Certificate	PTB 08 ATEX 1043X
Permissible ambient temperature	-20 °C to +40 °C
	-55 °C to +55 °C (Option)
Rated voltage	up to 690 V
Rated voltage	up to 100 A
Connection terminals	up to 400 mm ²
Degree of protection to EN 60529	IP65 (IP66 als Option)
Weight	see ordering details
Enclosure material	die-cast aluminium
Enclosure colour	RAL 7032/7022

Ordering details

Version	Main	Cable	Weight	Order-No.
Motor capacity to AC 3	switch	entry	ca.	
11 kW	25 A	3 x M25	13.0 kg	on request
15 kW	25 A	2 x M32 / 1 x M25	23.0 kg	on request
22 kW	40 A	2 x M40 / 1 x M25	35.5 kg	on request
Reversing starter				
11 kW	25 A	3 x M25	13.5 kg	on request
15 kW	25 A	2 x M32 / 1 x M25	23.5 kg	on request
22 kW	40 A	2 x M40 / 1 x M25	36.0 kg	on request
Star-delta starter				
7.5 KW	40 A	4 x M25	23.5 kg	on request
12.5 KW	40 A	4 x M25	24.0 kg	on request
18.5 KW	40 A	3 x M32 / 1 x M25	37.0 kg	on request
30.0 KW	63 A	3 x M32 / 1 x M25	38.0 kg	on request
37.0 KW	100 A	1 x M40 / 2 x M32		
		1 x M25	63.0 kg	on request
55.0 KW	100 A	1 x M40 / 2 x M32		
		1 x M25	63.0 kg	on request

Solutions for your safety

Controls for your applications

Complex requirements for local explosionprotected controls

In addition to the stringent enclosure requirements, in the case of controls special emphasis is placed on the clear arrangement of the control and indicating elements.

For example, in the case of marine applications. The illustrated control unit is used for the operation of two electric motors of the hydraulic pump of the ship loading arm in a hazardous area that is classified as Group IIB.

This is a challenging task, as the components in the required compact design always have to be easily accessible. Here we were able to offer the customer an optimised solution that completely fulfils the given specifications using the GHG 64 concept.

Further applications of this kind, where a high degree of protection and compact design are required, are not only found in the oil and gas industries in installations for loading operations onshore and on offshore platforms or on oil or gas tankers, but also in pharmaceutical plants, at suppliers and in areas with Ex dust applications, e.g. in areas where sacks are emptied, mills and mixers, filling installations, etc.



Robust version for maritime applications

Low space requirement when mounting in control boxes

Clear arrangement of indicating and control elements





Intelligent instrumentation for hazardous areas

Intelligent instrumentation

Thanks to the GHG 64 enclosure concept, it is possible to combine the reliable safety of a modular, explosion-protected enclosure concept with the advantages of a continuous communications infrastructure between the main, control and process levels. Here, for example, Ethernet-based communication systems can also be used in hazardous areas. This allows the use of a modern information architecture and, at the same time, the efficient adherence to all the explosion protection criteria.

Wireless solutions for the processing industry

New radio systems make reliable wireless communication for measuring and control applications possible. The demand for solutions in the processing industry is growing all the time. The range of possible applications even covers the equipment/field level. Here we are working together closely with MTL, the leading manufacturer of industrial radio systems, and can supply you with complete solutions on the basis of our GHG 64 enclosure system. This means that you can use various systems with open interfaces. The requirement profiles for the hardware are complex.

Depending on the application, the main differentiating factors are:

- Wireless I/O, transmission of standard electric signals
- Wireless gateways for Profibus, Modbus, etc.
- Wireless modems, radio connection from serial protocols only, Ethernet, RS232/485

Solutions for your safety

Optimised distributions, local and explosion-protected

Optimised distributions

If electrical equipment that can give off arcs or sparks during operation is to be used in hazardous areas, it shall be protected in accordance with EN 60079 ff by special constructive measures.

The GHG 64 series of explosion-protected enclosures with its flameproof encapsulation (Ex-d) provides optimum protection. Thanks to the modular design concept, enclosures of all sizes can be combined according to customer requirements, whereby the enclosures are joined together directly using flameproof bushings or indirectly using Ex-e connection boxes. The optional flanged-on connection and busbar boxes in the types of protection Ex-e and Ex-d allow the easy connection of the distribution.

When installing electrical components, in addition to the explosion protection, the limiting temperatures of the components shall also be taken into consideration in order to ensure their safe functioning. The heat generated in the enclosure must be dissipated in such a way that the temperature of the external surface does not exceed the limit set by the respective temperature class.

By using computer-assisted simulation calculation programs for the heat rise, we can not only ensure the explosion protection, but also the safe functioning.

Electrical components (circuit breakers, safety switches, etc.) are assembled on a mounting plate.

Thanks to their optimised design, distributions of the GHG 64 enclosure series are low maintenance and space saving.



Uncompromising quality







When it comes to quality, we do not accept compromises

Certification: the basis for safety

Safety is our most important asset! In addition to conformity with standards, the approvals for products from so-called "notified bodies" (Directive 94/9/EC) are part of our day-to-day business. Along with other tests and test certificates, these EC-Type Examination Certificates issued by the notified bodies are the basis for the issue of the "Declaration of Conformity", which assures you, that all the requirements of the EC directives that are applicable for the respective product

have been fulfilled, far in excess of the requirements for explosion protection only.

This legally binding document according to the EC directive is documented on the product by the CE marking and verifies that the product / installation complies with the relevant EU regulations.

With us you have a strong and competent partner for all matters of explosion protection with individual solutions for operation all over the world.

Uncompromising quality

Comprehensive quality assurance systems – certified, of course, to the latest directives ISO 9001-2008 and EN 13980 – are the basis of our quality system.

Before our products are made available to you, we make sure that they fulfil even the most stringent requirements.

After all, in the event of an emergency you must be able to rely on them.

The inspection of the flat flamepaths of our flameproof enclosures is only one of the quality assurance measures taken by us to provide you with highest safety standards.

Quality has top priority for our highly qualified employees and governs their actions.

This pays off over and over again, because our products have to remain fully functional at all times, even under the most adverse ambient conditions. For this reason, for decades now, our products and solutions are in use in locations where utmost reliability is crucial.

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